



C71500 / C71520 70-30 COPPER-NICKEL

ASTM B171/ASME SB-171 ASTM B111/ASME SB-111
MIL-C15726F MIL-T-16420K MIL-T-15005

UNS No.	Copper + Silver	Nickel + Cobalt	Manganese	Lead	Iron	Zinc	Other Elem.
C71500	remainder	29.0-33.0	1.0 max	0.05 ^a max	0.40-1.0	1.0 ^a	
C71520	65.0 min	29.0-33.0	1.0 max	0.02	0.40-1.0	0.50	0.05 C .02 S/P

^aFor subsequent welding application, max levels are: Zinc 0.50, Lead 0.02, Phosphorus 0.02, Sulfur 0.02, Carbon 0.05

70/30 Cupro-Nickel is a copper-nickel alloy that is almost entirely resistant to stress corrosion and is ideal when used in applications involving high-velocity polluted seawater. Typical CuNi application for use in the chemical and desalination industries include tubes and tubesheets for condensers, evaporators and heat exchangers; tubes for carrying seawater; fittings; valve bodies; pump bodies and impellers.

Density @ 68° F	0.323 lb/in ³
Melting Range	2140-2265° F
Hot Formability	Good
Cold Formability	Good
Machinability rating (C360 = 100)	20
Brazing	Excellent
Soldering	Excellent
Gas-shielded arc welding	Excellent
Oxy-acetylene welding	Good
Carbon-arc welding	Not recommended
Coated metal-arc welding	Good
Resistant welding: spot and seam	Good
Resistance Welding: butt	Good

ASTM B171/ASME SB-171 Properties for M20 & O25 tempers

MIL-C-15726F

Thickness, in.	Tensile, min ksi (MPa)	Yield, 0.5% Offset, min (MPa)	Elongation in 2", min, %	Thickness x Width (W), in.	Temper	Tensile, min ksi	Yield, 0.5%, min ksi	Elongation in 2", min %
2.5 and under	50 (345)	20 (105)	30	<=2-1/2, all W	060/M20 Soft	50	20	30
over 2.5 to 5	45 (310)	18 (125)	30	>2-1/2, all W	M20 Soft	45	18	35
Thickness Tolerances*				<=3/16 x <=24 W	H01	60	30	10
	<=36 in.	>36 to 60 in.	>60 to 96 in.	<=3/16 x >24 W	H01	55	25	10
>.25 to .50	.031	.033	.036	<=1/2 x >24 W	M20 Hard	50	22	15
>.50 to .75	.035	.037	.040	>1/2, all W	M20 Hard	45	18	20
>.75 to 1.0	.041	.043	.046					
>1.0 to 1.5	.047	.050	.052	All OD Sizes	060	45	18	30
>1.5 to 1.75	.053	.056	.058	<=1/2 OD	H01	65	50	10
>1.75 to 2.00	.062	.068	.077	>1/2 to 1 OD	H01	60	45	15
>2.00 to 5.00	.072	.077	.081	>1 to 3 OD	H01	55	35	20

*Thickness tolerances for MIL-C-15726F are based on lot weight. Consult FED-STD-146 3a(7) for min/max weight.